

Work Order ID 145181

145181

Page 1

Wednesday, May 11, 2016 9:54:44 AM

Item ID: 269T9284 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Installation Tube Upper Forward Bearing

Start Date: 5/4/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/4/2016 Req'd Qty: 1.00 ***1*** Customer:

Reference: Intercompany

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100

0.00

100

Purchasing

Memo

32205

0.00

Purchasing

Issue PO

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

DAS
16
9-89

16/05/05

04-28-16

1X SP16-05-03

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Wednesday, May 11, 2016 9:54:44 AM

Item ID: 269T9284 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Installation Tube Upper Forward Bearing
 Start Date: 5/4/2016 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/4/2016 Req'd Qty: 1.00 *1* Customer:
 Reference: Intercompany

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							16 9-89
130									16-05-03
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									MLJ 16-05-04
QC	Memo	0.00							
Quality Control									

Su 20160503

Picklist Print

Wednesday, May 04, 2016 7:11:13 AM

Page 1

Work Order ID: 145181

145181

Parent Item: 269T9284

269T9284

Parent Item Name: Installation Tube Upper Forward Bearing

Start Date: 5/4/2016

Required Date: 5/4/2016

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
269T9284		Purchased		No			Each	0.0000		1			
269T9284									**				
Installation Tube Upper Forward Bearing													

1x 16-05-08
SP.



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 1-613-632-3336 Fax: 1-613-632-4443
sales@dartaero.com

Sales Order Acknowledgment

Sales Order ID : **SO126100**
Customer Purchase Order ID : 4500435068
Page Number : 1 of 1
Prepared By : Chantal Chartrand

Bill To : CHSUP03
SIKORSKY COMMERCIAL INC
124 QUARRY ROAD, PO BOX 111068
TRUMBULL, CONNECTICUT 06611-4816
UNITED STATES

Ship To :
SIKORSKY COMMERCIAL INC
124 QUARRY RD
TRUMBULL, CT 06611-4816
USA

Change Nbr: 1
Change Date: 04/28/16

Order Date: 04/28/16 3:59:23 PM
Partial Ship: No
Buyer: KELLY LICHAIJ
Ship Via: Contract Shipping
Ship Acct #:
Contact Name: KELLY LICHAIJ

FOB: Ex Works DART Aerospace
Currency Type : USD
AR Terms: Net 30
Prepayment Terms:
Ship To Phone: (203) 416-4013
Email: kelly.lichaj@hsius.com

Line Nbr /	Item ID/ Name Item Name	Req Date Promise Date	Taxable Sales	CD	Req Qty	Unit Price Unit of	Discount %	Discounted Unit Price	Extended Price
						Sale Tax Percent			
1	269T9284	04/29/16	No	FN	1.0000	\$149.0000 Each	0.00%	\$149.0000	\$149.00
	Installation Tube Upper Forward Bearing	04/29/16	0.00%			0.00%			
	* SHIP ORDER AS SOON AS POSSIBLE								
Line Item Total:									\$149.00
2		04/29/16	No		1.0000	\$87.0000	0.00%	\$87.0000	\$87.00
	FREIGHT CHARGES	04/29/16	0.00%			0.00%			
Line Item Total:									\$87.00

Total:	\$236.00
Sales Tax:	\$0.00
Sales Order Total:	\$236.00

Special CAITLIN - CONTRACT SHIPPING - LABELS TO FOLLOW *** WILL BE SHIPPING FROM HAWKESBURY TO CUSTOMER
Instructions: PARTS ON COMING HERE FROM RED BARN UNDER PO32205 TO SHIP AGAINST THIS SO
DO NOT INSURE SHIPMENTS -
Customer PO number must be listed on all documents to prevent delays. (even RAs)

Note: DART hereby offers for consideration of purchase the above items at the above stated pricing
Approved: _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32205**

Purchase Order Date 04/28/16

PO Print Date 04/28/16

Page Number 1 of 1

Order From :
RED BARN MACHINE INC.
190 S DANEBO AVE.
EUGENE, OR 97402
USA

VU-RED001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Chartrand
Vendor Phone	541-344-9953	Customer POID	CAITLIN / REF CUST#4500435068
Ship To Contact	CAITLIN CROOKS	Customer Tax #	10127-2607
Ship To Phone	613-632-5200 EXT 289	Terms	Net 30
Ship Via:	FedEx Intl Priority	Currency	USD
Ship Acct:		FOB	Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
1	269T9284	Installation Tube Upper Forward Bearing	04/28/16	FN	1.00	\$149.00	0.00%	\$149.00	\$149.00
			No		Each				
	* INSURE SHIPMENT FOR FULL VALUE		04/28/16						
	* SHIP ORDER AS SOON AS POSSIBLE								
	FEDEX OVERNIGHT								
	ACC# 325 250 593								

Line Total: \$149.00

PO Total: \$149.00

PO Instructions: CAITLIN -
REF: CUST #4500435068

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

1

Change Date: 04/28/16

269T9284. → inserti Dims.

DART AEROSPACE LTD		Work Order:	
Description:		Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	outside Dia	1.629			ED-6	6" caliper.
	inside Dia	1.434			ED-6.	"
	total length.	9.255			ED-14	6" caliper.
	wall thickness.	0.965			ED-6.	
Plug only	Thickness	0.229			ED-6	
	DIA	1.494			ED-6	
Tube only	Total length	9.007			ED-14	
WELDED	3 locations					

Measured by:	DAS 16	Audited by:		Preliminary Approval:	
Date:	16/05/03 ⁹⁸⁹	Date:		Date:	

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	



190 S Danebo Ave
Eugene, OR 97402
USA
Tel: 541.334.9953
Fax: 541.344.3863

Certificate of Conformance

Customer: DART Aerospace (HBY)

Purchase Order: 32205

Part Number	Description	Quantity	Batch
269T9284	Installation Tube Upper Forward Bearing	1	RB2815

Packing Slip Number: 19295

ALL MATERIALS, PARTS, COMPONENTS HAVE BEEN INSPECTED AND HAVE BEEN MANUFACTURED TO THE DRAWINGS LISTED ON :

269T9284 Rev. -

Date of MFG 4/28/2016

Approved By:

Jason Lindsay
Director of Quality Assurance

Date: 5/3/2016

190 S. Danebo Avenue
Eugene, OR, USA 97402
dartaerospace.com

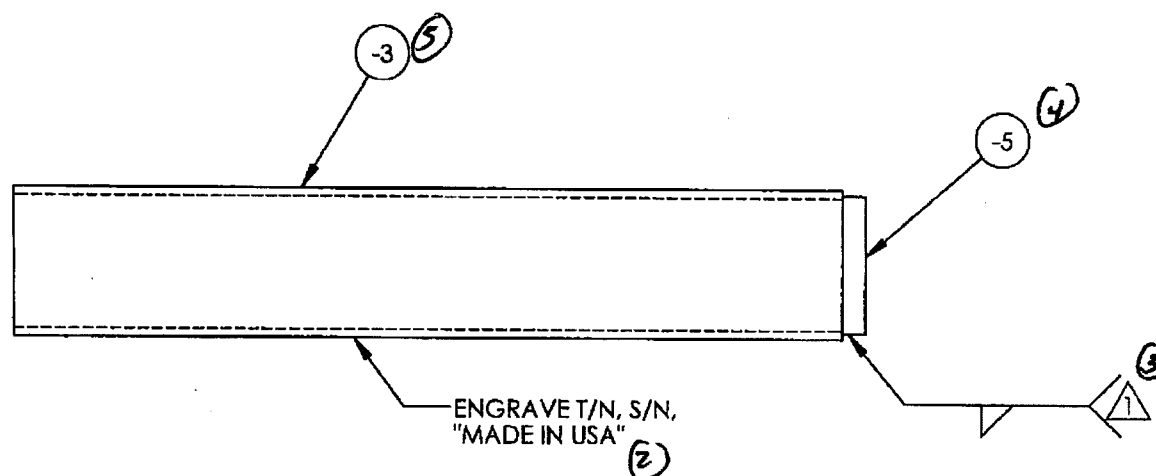
T 1 541 344-9953
F 1 541 344-3863

Sales
T 1 800 556-4186
F 1 613 632-4443
E sales@dartaero.com

Mission
Ready.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



NOTES

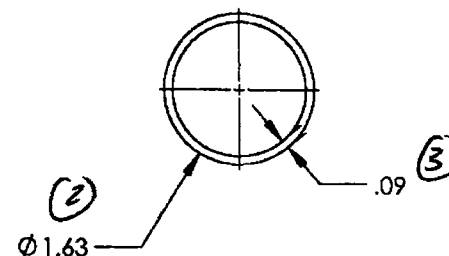
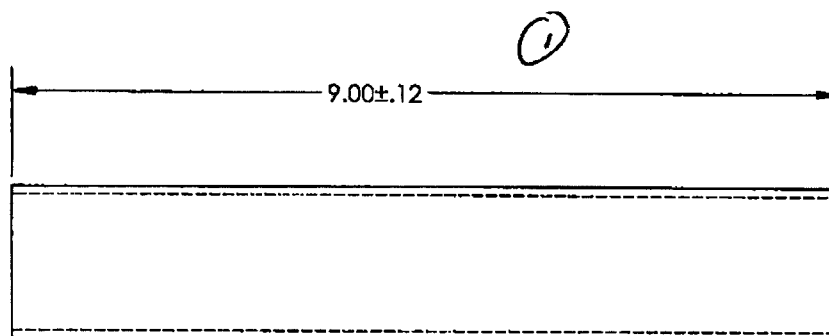
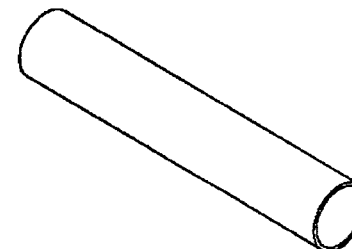
1 INTERMITTENT WELD

RED BARN MACHINE	
TITLE TUBE-993L07X3E BRG INSTALLATION	
DWG NO. 269T9284	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES X.XX ± .010 X.X ± .03 X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED REAT TREAT FINISH BLACK OXIDE SPEC QMSI-6.2.2 REV D USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 1/15/2011
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	1	TUBE	HREW TUBE		2
			-5	1	PLATE	A36/1018/1020 HR		3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



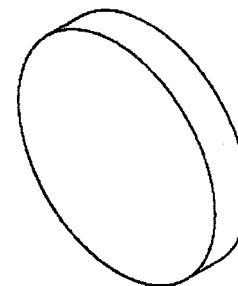
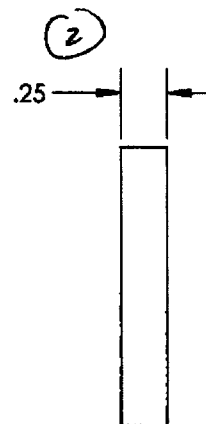
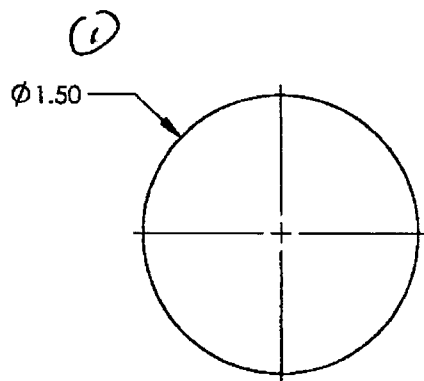
(-3)
TUBE

 RED BARN MACHINE	
TITLE TUBE-993L07X3E BRG INSTALLATION	
DWG NO.	269T9284-3
MATL	HREW TUBE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
XXX ± .005	FRACTIONS ± 1/8
XX ± .01	ANGLES ± .5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:2
DATE	1/25/2011
SHEET 2 OF 3	

DRAWN BY:	GILBERT
APPROVED	
HEAT	
TREAT	
FINISH	
SPEC	
USED ON MODEL	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(5)
PLATE

 RED BARN MACHINE	
TITLE TUBE-993L07X3E BRG INSTALLATION	
DWG NO. 269T9284-5	REV
MAT'L A36/1018/1020 HR UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED  HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:1	DATE 1/15/2011 SHEET 3 OF 3